



# PATIO PRODUCTIONS

Patio Productions San Diego

2161 Hancock St

San Diego, CA 92110

Phone: 1-888-947-4449

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## Product Images

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## Short Description

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Dune Teak 9 Piece Dining Set HL-DUNE-DW-9DS by Harmonia Living

## Description

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Bring timeless style and beauty to any outdoor space with the Dune Teak 9 Piece Dining Set (HL-DUNE-DW-9DS) by Harmonia Living. Its fully-welded aluminum frames are treated with a powder-coated finish to ensure lasting performance across the seasons while the wicker is hand-woven from High-Density Polyethylene (HDPE) which is resistant to cracking. Made for lasting durability, color is infused into the HDPE wicker to prevent fading and finished in a beautifully textured Driftwood color to give it a natural look and feel. The cushions are made in the USA with quick-drying, Dacron and UV-treated, marine-grade PremoBond thread to create a supportive, yet comfortable seat that is meant to last throughout the seasons. All cushions are constructed from Sunbrella, Outdura, and Revolution performance fabrics, which carry a 5-year fade warranty. Known for its Quick-Ship Program, Harmonia Living offers 9 popular Sunbrella fabric options which are fade resistant, easy to clean, and ready to ship within days of placing an order! This table was constructed with sustainably harvested, Grade A teak wood and is naturally resistant to moisture, rotting, and pests and perfectly suited for various climates and environments. Harmonia Living can be tailored to both Residential and Commercial settings and is committed to delivering exceptional furnishings to your outdoor space.

### Includes

- Eight (8) Dune Dining Arm Chairs HL-DUNE-DW-DAC
- Eight (8) Seat Cushions HL-CUSH-DUNE-DAC
- One (1) Classic Teak 8-Seater Rectangular Dining Table

### Dimensions

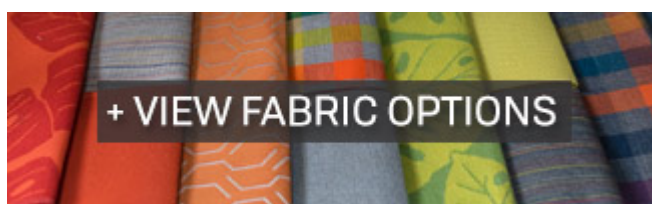
- Dune Dining Arm Chair: 24"W x 23.5"D x 34.75"H (16 lbs.)
  - Frame Height: 34.75
  - Seat Height (No Cushion): 16.5
  - Seat Height (With Cushion): 19.5
  - Back Height: 15.25
  - Arm Height: 25
- Classic 8-Seater Rectangular Dining Table: 78.75"W x 39"D x 30"H (125 lbs.)
  - Frame Height: 30
  - Under Table Height: 26.75

### Features

- High-Density Polyethylene (HDPE) is a synthetic all-weather wicker made with virgin materials that provides resistance to fading and cracking. Wicker color is infused into the HDPE wicker for lasting durability.
- Wicker is hand-woven onto a thick gauge, powder coated aluminum frame that is lightweight, durable and corrosion resistant.
- Each seat is double reinforced for lasting durability
- Made from sustainable certified V legal, Grade A teak is harvested responsibly. Grade A teak is from mature trees that features grain that is more even, and color that is more consistent than lesser grades of teak.
- Teak is dense hardwood that is naturally oily which offers benefits over other natural woods including

resistance to light, heat, moisture and pest damage.

- New teak wood furniture will have a warm golden hue that patinas to a silvery grey over time. Letting the teak patina will not compromise the integrity of the wood, however, to keep the golden color, clean the teak furniture about once a year and apply a thin layer of teak oil.
- Pre-cut umbrella hole fits umbrellas with a pole diameter up to 1.5" and includes a brass plated umbrella hole cover.
- Plastic foot glides help to protect your patio from scratching and also to help keep the furniture protected from dirt or water that can accumulate on the patio.
- Cushions are made in America using American materials including Sunbrella, Outdura and Revolution performance fabrics which are easy to clean, are fade, stain, mildew resistant and carry a 5 year warranty.
- Machine washable cushion covers feature durable and frustration free YKK brand zippers for easy removal. Top and bottoms of our seat cushions are identical so they can be flipped if a stain gets on the cushion between machine washes.
- All cushions are sewn with PremoBond brand marine-grade UV treated thread made from high-quality mold, mildew, and rot resistant bonded polyester to ensure your cushions won't fall apart at the seams.
- Each seam is finished with overlock stitching for additional durability, reinforcement, weather proofing and to prevent the fraying of internal fabric edges during machine washing.
- American made CertiPUR-US® certified foam cushion inserts which are produced without harmful chemicals such as formaldehyde, ozone depleters, PBDEs, TDCPP or TCEP flame retardants and are free of mercury, lead, and other heavy metals to protect the planet as well as the health of you and your loved ones.
- Thick 2.5" foam cushion inserts creates a cushion that's firm enough to avoid bottoming out, but soft enough for comfort.
- Chairs do not require assembly, table requires assembly



## Warranty

Harmonia Living's warranty covers manufacturing defects; normal wear and tear is not included. With a little bit of care, your furniture will outlive the warranty for many years.

- HDPE Wicker: Harmonia Living extends a 2-year residential / 1-year commercial warranty against structural failure, finish fading, or cracking.
- Teak: Harmonia Living extends a 1-year residential / 90-day commercial warranty against defects in workmanship and materials
- Cushion: Harmonia Living extends a 2-year residential / 1-year commercial warranty against defects in workmanship and other materials used in cushion production
- Fabric: Sunbrella®, Revolution and Outdura each carry a 5 year warranty. Please refer to the warranty of Sunbrella®, Revolution and Outdura fabrics as the manufacturer's warranty will apply.

## Care and Maintenance

**HDPE Wicker:** To clean HDPE wicker, rinse with cool water, and use a cloth with mild dish soap to wipe down and remove dust and residue. Use cool water to wipe away any soapy residue. Dry with a soft cloth.

**Teak:** Long-term, teak furniture develops a pleasing silvery gray patina, which is cosmetic and not an

indication of dryness. Its natural oils help keep this hardwood strong and durable in a variety of environments, so there's very little maintenance. Because teak is very weather-resistant, it doesn't need to be stored during the winter or covered with protective tarps. However, covering teak furniture will protect the surface from elements such as hail, wind, and snow, which can cause cosmetic damage. To keep the original golden honey finish, apply a very thin layer of Linseed or Teak oil to your furniture 1-2 times a year, depending on exposure. Cleaning with teak cleaner is recommended every 2-3 years, along with the oil application.

Cushions & Outdoor Fabric: Regular cleaning with mild soap and water will help prevent the buildup of dirt, which can generate mildew. Simply spot-treat stains with mild soap and water, rinse, and allow the fabric to air dry. Cushions will dry much faster when removed from the frames and placed on their sides or edges. For more information, please visit the fabric manufacturer's website.

About the Manufacturer

Harmonia Living - an integration of beauty, function and durability. For over 15 years, Harmonia Living has strived to represent versatility and unparalleled value in every collection it designs and manufactures. Originally conceived from a vision to integrate elegant, high-end styles with approachable prices, Harmonia Living has grown from a small company based in San Diego, California to one that services the contiguous United States. Harmonia Living is committed to delivering outstanding service and exceptional indoor and outdoor furnishings to bring people together.

Additional Information

SKU	HL-DUNE-DW-9DS
Brand	Harmonia Living
Ships Out Estimate	Quick Ship: 3 - 5 Business Days Stocked Cushion Fabric: 2 - 3 Weeks
Residential Warranty	HDPE Wicker: 2 Years Teak: 1 Year Cushion: 2 Years Fabric: 5 Years
Fabric	<a href="#">Performance Fabric Choices</a>

Dune Teak 9 Piece Dining Set HL-DUNE-DW-9DS by Harmonia Living

was  
\$6,480.00 Special  
Price  
\$4,004.10

