



# PATIO PRODUCTIONS

Patio Productions San Diego

2161 Hancock St

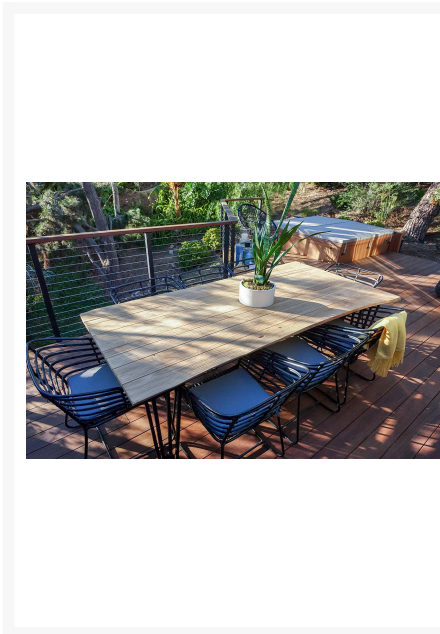
San Diego, CA 92110

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## Product Images







## Short Description

DISC Exo 5 Pc. Dining Set HL-EXO-TK-5DS-JBB

## Description

The Exo 5 Pc. Dining Set ( HL-EXO-TK-5DS-JBB) By Harmonia Living. The Exo 5 Piece Rectangular Dining Set by Harmonia Living uses mixed materials and architectural accents for a truly unique patio or indoor dining set. The stunning live edge table top features long length wise linear boards with no box frame for a truly one of a kind look. The individually selected and arranged boards are handmade from sustainably harvested V-Legal Certified grade A teak. Due to the live edge design table width can vary. No two tables are alike! Architecturally interesting black powder-coated legs give the table a sturdy foundation and complete the visual impact of this table. Paired with 4 Exo Dining Chairs by Harmonia Living that are sculpted from thick bands of HDPE (High Density Polyethylene) ribbed around a durable powder coated aluminum frame. Available in Cosmos Black on Black the visual impact of this chair is second to none. Durably built for life outdoors the frame is paired with Sunbrella fabric seat pads. Spend long summer nights dining in these spacious seats with supportive arms. Functional, durable and architecturally pleasing this this dining set is truly a statement piece.

Includes

- One (1) Rectangular 8-Seater Dining Table
- Four (4) Dining Arm Chairs
- Sunbrella Seat Cushions

#### Dimensions

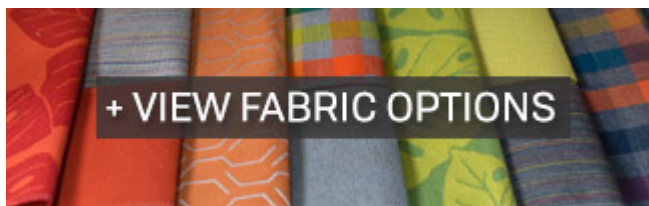
- Rectangular Dining Table: 94.5"W x 39.37"D x 29.5"H (100 lbs.)
- Dining Chair: 23.62"W x 25.6"D x 18.11"H (17 lbs.)

#### Features

- Made from sustainable plantation-harvest teak
- Powder-coated aluminum support legs
- Open-back design provides breathable seating, perfect for warm weather dining.
- Woven recyclable Polyethylene (PE) round strapping infused with UV inhibitors to resist fading.
- Oversized frame makes for very comfortable seating.
- Powder-coated aluminum frames that offer incredible durability, stability and protection from corrosion.
- Table is designed for use on covered patios or indoors.
- 1 Year Limited Warranty on Table
- 3 Years Limited Warranty on Chair
- 5 Years Limited Warranty on Fabric

#### More Fabric Options Available!

Don't see the fabric options you're looking for? Call us for custom fabric pricing & availability at 1-888-994-9196.



#### Cushion Colors and Options

All of our Sunbrella® cushions are made in California from comfortable high density foam wrapped in quick dry Dacron for added comfort. The Sunbrella® cushion covers all have zippers and can be removed for easy cleaning. Please refer to the fabric swatches for the most accurate representation. For more fabric options choose from over 100 Sunbrella® fabrics. For an additional charge you can even add welt/piping color for a truly custom look (welt is not an option for Quick Ship orders).

#### Top Grade Recyclable All Weather Wicker

Not all synthetic wicker is created equal. The wicker used to make this product is made of recyclable HDPE (high density polyethylene) so it is not only durable, it is eco-friendly as well. UV inhibitors are infused into the synthetic wicker at the time of production so it will not fade or crack in the sun like cheap outdoor wicker will. Plus each individual strand is lightly textured and features a subtle mix of color to create a natural look that you and your guests will love.

#### Thick Gauge Aluminum Frames

Aluminum frames are not only lightweight for easy moving, but they are the most durable as well. Aluminum does not weaken or discolor when it oxidizes (rusts) like other metals do so your frames will not be affected by the weather no matter what conditions. Thick gauge frames are used to avoid bending or damage from use making this product truly worry free.

## Sunbrella® Cushions

The cushions are made from Sunbrella® fabric that resists fading in the sun and are fitted with zippers so that the covers can be removed for cleaning. Sunbrella® is the #1 outdoor grade fabric in the industry and offers excellent durability. The cushion seats are made from quick dry polyurethane foam and wrapped in Dacron that wicks away moisture to eliminate mildew. The back rests are filled with fluffy polyester filling for durability and comfort. Only the seat and back cushions are included, throw pillows are an additional charge.

## About the Manufacturer

Harmonia Living is a brand of outdoor wicker furniture and teak furniture from San Diego, California, where patio living is in vogue all year round!

An owner-operated furniture manufacturer, Harmonia Living was born out of a desire to provide a middle-of-the-road solution to consumers looking for high quality teak and wicker lounge furniture, without having to pay the sky-high prices associated with most other luxury brands.

Most manufacturers sell patio sets that are either cheaply made, or outright expensive; why would you pay as much for your outdoor sofa as you would for a mortgage payment? And on the other hand, why would you pay even a bottom-dollar price on a cheap patio set that is doomed to fall apart on you in very little time? Harmonia Living set out to be the patio furniture company for everyone, marrying great quality outdoor sets with reasonable pricing.

Harmonia Living began developing new materials and manufacturing methods in 2007 that incorporated powder-coated, industrial-strength aluminum frames and high-density polyethylene resin wicker in all their designs – the resin is less costly than organic wicker, but is also much stronger and is totally weather proof.

Then, Harmonia Living pairs their sturdy and affordable furniture with real Sunbrella-brand premium fabrics that are at the apex of the industry in terms of performance, comfort, and durability.

The company further innovated the manufacturing process by developing a system to produce fewer but longer wicker strands that are intricately woven together in unique and efficient patterns; the weave also negates the need to 'staple' the wicker to the frame, as is often the case with most major brands - leaving behind ugly metal protrusions in otherwise elegant wicker furniture.

If you're looking for a cutting-edge patio set that's stylish and easily affordable, then Harmonia Living is the company for you!

Additional Information

SKU	HL-EXO-TK-5DS-JBB
Brand	Harmonia Living
Ships Out Estimate	Quick Ship: 1 - 2 Weeks Custom: 4 - 6 Weeks
Residential Warranty	Table: 1 Year Chair: 3 Years Fabric: 5 Years
Fabric	<b>Sunbrella® Fabrics</b>

DISC Exo 5 Pc. Dining Set HL-EXO-TK-5DS-JBB by Harmonia Living

was  
\$4,950.00 Special  
Price  
\$2,999.00

