



# PATIO PRODUCTIONS

Patio Productions San Diego

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## Product Images



Canvas Charcoal



Canvas Henna



Canvas Natural



Canvas Spa



Spectrum Indigo



Spectrum Peacock



Heather Beige



Canvas Flex



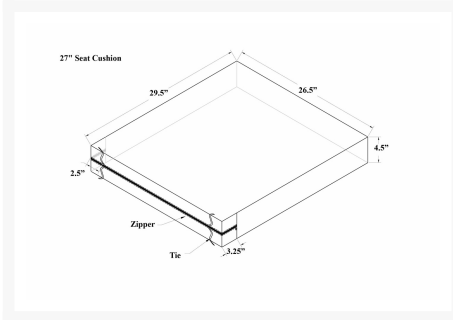
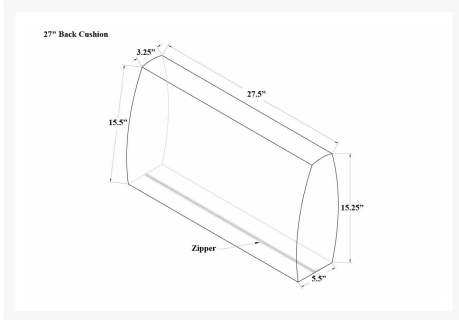
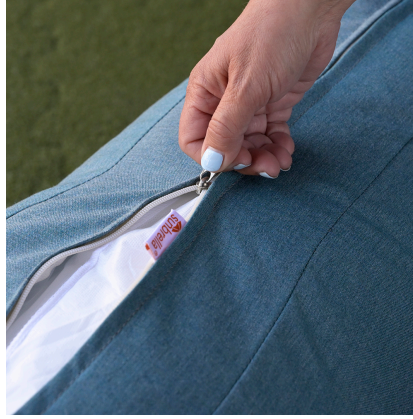
Canvas Lagoon



Canvas Silver

NEW QUICK SHIP COLORS NOW AVAILABLE





## Short Description

Sofa Replacement Cushions HL-CUSH-S

## Description

Your Sofa will look like new with these replacement cushions by Harmonia Living. While the fade- and mildew-resistant cushions are covered with Sunbrella®, the ultimate outdoor fabric, years of outdoor use can take its toll. Fortunately, we are proud to offer a wide selection of fabrics to provide you with the perfect replacement.

### Includes

- Three (3) Seat Cushions
- Three (3) Back Cushions

### Dimensions

- Seat Cushion: 27"W x 30"D x 5" Thickness
- Back Cushion: 27"W x 15"D x 4" Thickness

### Features

- Constructed from fade resistant Sunbrella fabric
- Cushion covers zip off and can be machine washed on cold
- Designed to fit selected Harmonia Living collections

### Care and Maintenance

Cleaning your cushions on a regular basis will help prevent build-up of dirt, which can generate mildew. Dirt and dust can be brushed off, and stains can be spot cleaned with mild soap and water, rinse, and allow the fabric to air dry. Cushion covers zip off and can be machine washed and air dried, do not put in the dryer. For tougher stains, visit the fabric manufacturers website for additional recommendations. Tip: If your cushions are left out during a rainstorm, unzip and place the cushion on its side, zipper side down. This will allow the water to drain out quicker.

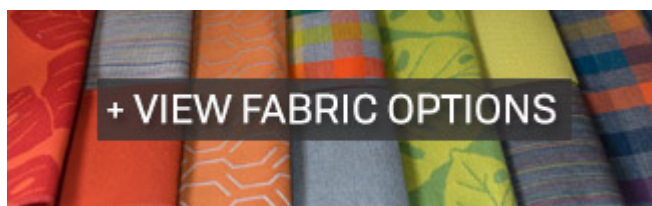
#### Warranty

- 5 Years Fabric
- 2 Years Cushion core

This cushion is designed to fit these Harmonia Living collections:

- Ando
- Arden
- Avion
- District
- Dune
- Tango
- Urbana

If you purchased a Harmonia Living sofa prior to the beginning of 2013, please call to confirm cushion dimensions before placing your order.



#### Cushion Colors and Options

All of our Sunbrella® cushions are made in California from comfortable high density foam wrapped in quick dry Dacron for added comfort. The Sunbrella® cushion covers all have zippers and can be removed for easy cleaning. Please refer to the fabric swatches for the most accurate representation. For more fabric options choose from over 100 Sunbrella® fabrics. For an additional charge you can even add welt/piping color for a truly custom look (welt is not an option for Quick Ship orders).

#### What is a Welt Fabric?

Welt goes by several names. It can be called a welt trim, welt cord, welt piping, or simply welting. It is the decorative trim around the edges of a cushion to give the cushions a more finished look. A thin piece of cord or piping is wrapped in fabric and sewn to the seams of a cushion. It serves two primary functions. The first is functional, helping to strengthen and protect the seams of the cushion. The second is visual. Welt gives cushions a more finished look and emphasizes the shape of the cushion. Welt that matches the color of the cushion fabric is called a "matching" or "self" welt. Welt that is a different color than the color of the cushion fabric is called a "contrast" welt.

Adding a welt to a cushion is a custom process and may extend an order's lead time by 2 - 4 weeks. There may also be an additional charge for adding welt, which varies by manufacturer.

#### About the Manufacturer

Harmonia Living is a brand of outdoor wicker furniture and teak furniture from San Diego, California, where patio living is in vogue all year round!

An owner-operated furniture manufacturer, Harmonia Living was born out of a desire to provide a middle-of-the-road solution to consumers looking for high quality teak and wicker lounge furniture, without having to pay the sky-high prices associated with most other luxury brands.

Most manufacturers sell patio sets that are either cheaply made, or outright expensive; why would you pay as much for your outdoor sofa as you would for a mortgage payment? And on the other hand, why would you pay even a bottom-dollar price on a cheap patio set that is doomed to fall apart on you in very little time? Harmonia Living set out to be the patio furniture company for everyone, marrying great quality outdoor sets with reasonable pricing.

Harmonia Living began developing new materials and manufacturing methods in 2007 that incorporated powder-coated, industrial-strength aluminum frames and high-density polyethylene resin wicker in all their designs - the resin is less costly than organic wicker, but is also much stronger and is totally weather proof.

Then, Harmonia Living pairs their sturdy and affordable furniture with real Sunbrella-brand premium fabrics that are at the apex of the industry in terms of performance, comfort, and durability.

The company further innovated the manufacturing process by developing a system to produce fewer but longer wicker strands that are intricately woven together in unique and efficient patterns; the weave also negates the need to 'staple' the wicker to the frame, as is often the case with most major brands - leaving behind ugly metal protrusions in otherwise elegant wicker furniture.

If you're looking for a cutting-edge patio set that's stylish and easily affordable, then Harmonia Living is the company for you!

Harmonia Living Commercial Warranty:

Harmonia Living offers a commercial warranty that covers manufacturing defects. For detailed information on the commercial warranty, please refer to the manufacturer's website.

- HDPE Wicker with Aluminum Frame: 1 Year Frame, 1 Year Wicker
- Aluminum Frames: 1 Year Frame, 1 Year Finish
- Steel Frame: 1 Year Frame / 90 Days Finish
- Teak: 90 Days
- Sunbrella Fabrics: 5 Years Anti-Fade, 1 Year Workmanship
- Cushion Foam: 1 Year Workmanship
- GFRC Concrete: No Commercial Warranty

Additional Information

SKU	HL-CUSH-S
Brand	Harmonia Living
Ships Out Estimate	Quick Ship: 1 - 2 Weeks Stocked Custom Fabrics 2 - 3 Weeks
Residential Warranty	5 Years Fabric 2 Years Cushion core
Fabric	<a href="#">Performance Fabric Choices</a>

Disc Sofa Replacement Cushions HL-CUSH-S by Harmonia Living

was  
\$1,245.00 Special  
Price  
\$945.00

