



# PATIO PRODUCTIONS

Patio Productions San Diego

2161 Hancock St

San Diego, CA 92110

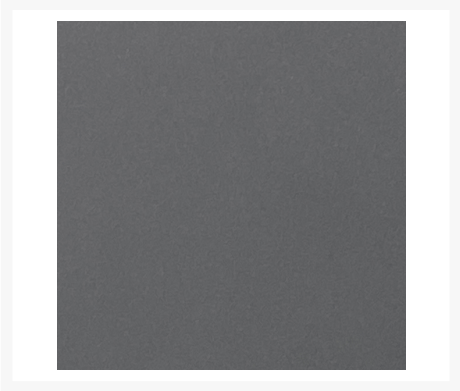
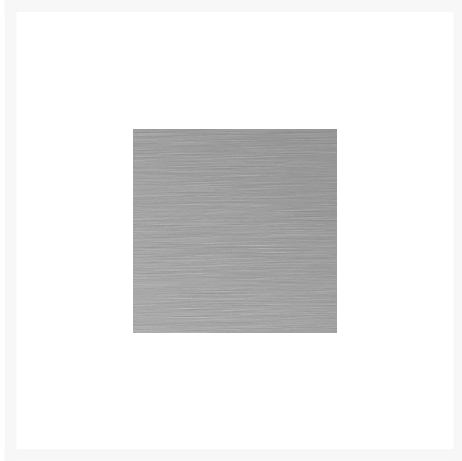
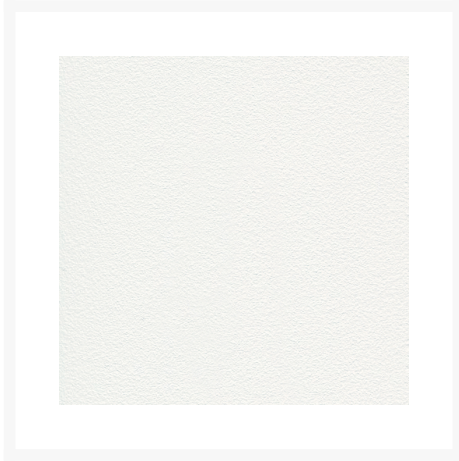
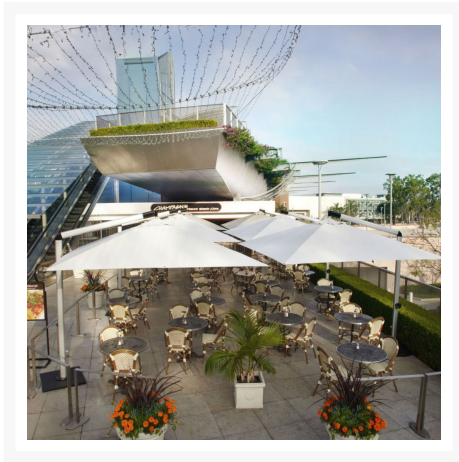
Phone: 1-888-947-4449

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## Product Images

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UMBRELLA SIZE RECOMMENDATIONS											
<small>           Based on wind speed and gusts. Shaded areas represent recommended use. Wind speed is based on 10-minute average. Wind gusts are based on 3-second gusts. Wind speed and gusts are based on 10-minute average. Wind speed and gusts are based on 10-minute average.         </small>											
UMBRELLA	WIND SPEED	WIND GUST	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION	WIND DIRECTION
85	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
80	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
70	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
70	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
57	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
49	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
39	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
132	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
130	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
129	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
100	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
96	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'
88	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'	10'

## Wind Scale Guide 2023 Styles

Style	Wind Speed MPH / km/h	Wind Rating*	Description	U.S. Wind Warning	Canada Wind Warning	Flag Warning
Libra	24-30 / 39-49	6	Strong Breeze	Wind Advisory	Strong Wind	
Atlas	38-46 / 62-74	8	Gale	High Wind Advisory	Very Strong Wind	
Astral	64-72 / 103-117	11	Violent Storm	Hurricane Force Wind	Hurricane Force Wind	
Solaris	31-38 / 50-61	7	Near Gale	Wind Advisory	Strong Wind	
Polaris	31-38 / 50-61	7	Near Gale	Wind Advisory	Strong Wind	
Orion	31-38 / 50-61	7	Near Gale	Wind Advisory	Strong Wind	

Note: Wind rating based on using Shademaker mount kits, not free standing bases.

\* Wind Rating Classification:

Rating

Conditions

- 6 Large branches in motion. Whistling heard in telephone wires. Umbrellas used with difficulty.
- 7 Whole trees in motion. Inconvenience felt in walking against wind.
- 8 Breaks twigs off trees. Generally impedes progress. Walking into wind almost impossible.
- 11 Widespread damage.

## Short Description

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Orion 10' Square Sidepost Umbrella (ORI-30S) by Shademaker

## Description

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The Orion 10' Square Sidepost Umbrella (ORI-30S) by Shademaker is the ideal sunshade for any outdoor space. Its simple, easy-to-use design and high wind-resistant construction make it a must-have for private and public patios alike. The crank lift system and the detachable canopy structure allow for easy setup, storage and maintenance. Enjoy shade all day long in style with the Orion's 360° rotation and sleek appearance. This umbrella comes with a rust-proof silver finish and is available in a variety of top quality, fade resistant fabrics. For commercial buyers who are looking to purchase multiple umbrellas, we have even more fabric and finish options available upon request!

### Includes

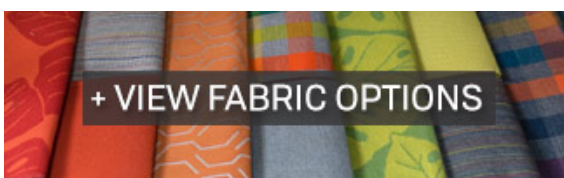
- One (1) Orion 10' Square Sidepost Umbrella ORI-30S
- One (1) Protective Cover
- One (1) Mast Stem Cover
- Umbrella bases and mount kits sold separately

### Dimensions

- Open Umbrella Width: 9' 11"
- Overall Height: 6' 11"
- Coverage: 95 sq. ft.
- Weight: 83 lbs.
- Mast Diameter: 2.68"
- Mast Wall Thickness: 0.12"
- Number of Ribs: 8
- Minimum Base Weight: 350 lbs.

### Features

- Crank lift system enables quick, easy setup
- 360° rotation with 8 locking positions
- Commercial grade canopy fasteners adding durability and design
- Removable crank handle
- Canopy structure easily detaches for storage
- Powder coated aluminum frame is sleek, durable and corrosion resistant
- Available in Sunbrella, O'bravia, Outdura and Docril fabrics, which are distinctive, fade resistant and easy to clean
- Simply hose off to clean and store in protective cover away from elements to extend lifespan
- Compatible with both free standing bases and concrete/in-ground mounting kits



## Warranty

The Shademaker warranty covers manufacturing defects, normal wear and tear is not included. With a little bit of care, your furniture will outlive the warranty by many years.

- Frame: 5 year warranty against manufacturing defects
- Fabrics: O'bravia (awning grade), Outdura, Glen Raven FIERDIST and standard Sunbrella (furniture grade) fabrics have a 5 year fade warranty
- Awning Grade Sunbrella Fabrics: 10 year fade warranty
- Base, wheels and finish: 1 year limited warranty against manufacturing defects

## Care and Maintenance

**Frame:** Simply hose off or wipe down your frame to clean it! Avoid using harsh cleaners, brushes, or power washers, which could damage the finish. Take extra care when placing your furniture in humid or coastal settings; accumulation of salts and other debris can cause damage to your frame.

**Cushions & Outdoor Fabric:** Regular cleaning with mild soap and water will help prevent the build-up of dirt, which can generate mildew. Simply spot-treat stains with mild soap and water, rinse, and allow the fabric to air dry. Cushions will dry much faster when removed from the frames and placed on their sides or edges. For more information, please visit the fabric manufacturer's website.

**Covers & Storage:** When not in use, we recommend using a protective cover with your furniture. During harsh weather and extreme temperatures, we recommend storing the cushions in a shed or garage and covering the frames with protective covers. If you store the frames indoors during the winter, avoid storing them upside down, which can trap moisture.

## About the Manufacturer

Shademaker is proud to introduce a fully modern and elevated redesign of their entire collection. Keeping their signature profiles and incorporating enhanced materials and timeless designs, they have crafted the next generation of Shademaker umbrellas. The architectural essence of Shademaker umbrellas began with a unified design, form, and structure. From this foundation, Shademaker elevates its offering of signature looks by introducing well-crafted styles with advanced functionality and durable materials. With exact attention to detail, Shademaker delivers the highest standards of quality, innovation, and unparalleled luxury. Every umbrella embodies true beauty and elegance, making Shademaker the finest shade solution.

Additional Information

SKU	ORI-30S
Brand	Shademaker
Ships Out Estimate	3 - 4 Weeks
Residential Warranty	Frame: 5 Years Awning Grade Fabric: 10 Years Standard Fabrics: 5 Years Base, Wheel, and Finish: 1 Year
Fabric	<a href="#">Performance Fabric Choices</a>

Orion 10' Square Sidepost Umbrella  
(ORI-30S) by Shademaker

was  
\$4,315.00 Special  
Price  
\$2,929.00

