



# PATIO PRODUCTIONS

Patio Productions San Diego

2161 Hancock St

San Diego, CA 92110

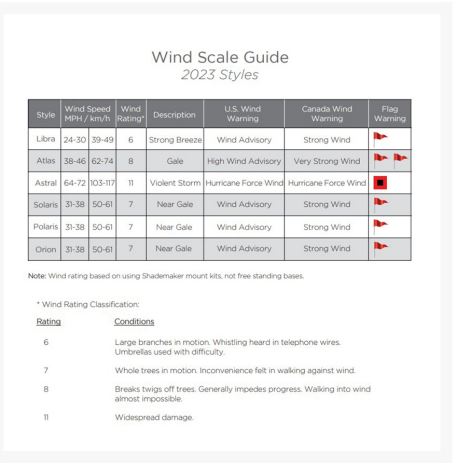
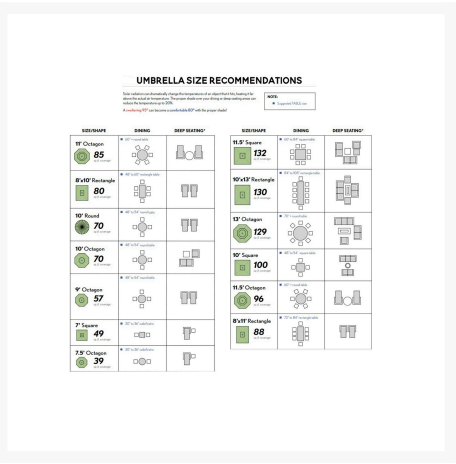
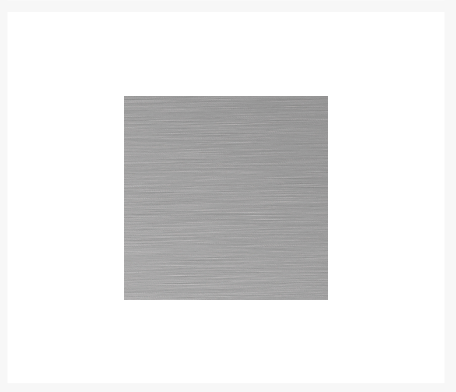
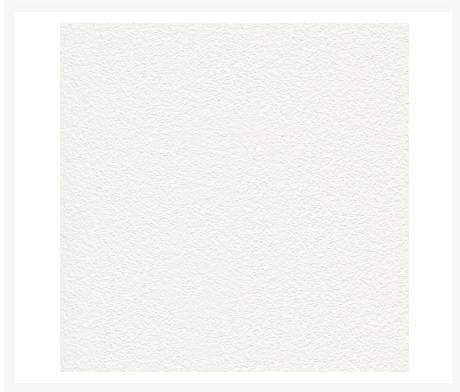
Phone: 1-888-947-4449

---





























## Product Images

---





























#### UMBRELLA SIZE RECOMMENDATIONS

SIZES/SHAPE			WIND RATING			WIND SPEED (MPH)			WIND SPEED (km/h)		
10' Square			85			39-49			6		
											
8'x10' Rectangle			80			39-49			6		
											
8' Round			70			39-49			6		
											
10' Octagon			70			39-49			6		
											
10' Round			57			39-49			6		
											
7' Square			49			39-49			6		
											
7'x9' Octagon			39			39-49			6		
											

These dimensions, design parameters and the graphic layout are for informational purposes only. They are not intended to be used as a design or construction specification. For more information, please contact your local distributor or visit our website at [www.1000series.com](http://www.1000series.com).

A building with a wind speed rating of 85 can withstand a wind speed of 85 mph.

SIZES/SHAPE			WIND RATING			WIND SPEED (MPH)			WIND SPEED (km/h)		
11.5' Square			132			39-49			6		
											
10'x12' Rectangle			130			39-49			6		
											
12' Octagon			129			39-49			6		
											
10' Square			100			39-49			6		
											
11.5' Octagon			96			39-49			6		
											
8'x12' Rectangle			88			39-49			6		
											

#### Wind Scale Guide 2023 Styles

Style	Wind Speed MPH / km/h	Wind Rating*	Description	U.S. Wind Warning	Canada Wind Warning	Flag Warning
Libra	24-30	39-49	6	Strong Breeze	Wind Advisory	Strong Wind
Astral	38-46	62-74	8	Gale	High Wind Advisory	Very Strong Wind
Astral	64-72	103-117	11	Violent Storm	Hurricane Force Wind	Hurricane Force Wind
Solaris	31-38	50-61	7	Near Gale	Wind Advisory	Strong Wind
Polaris	31-38	50-61	7	Near Gale	Wind Advisory	Strong Wind
Orion	31-38	50-61	7	Near Gale	Wind Advisory	Strong Wind

Note: Wind rating based on using Shademaker mount kits, not free standing bases.

\* Wind Rating Classification:

Rating	Conditions
6	Large branches in motion. Whistling heard in telephone wires. Umbrellas used with difficulty.
7	Whole trees in motion. Inconvenience felt in walking against wind. Breaks twigs off trees. Generally impedes progress. Walking into wind almost impossible.
8	Widespread damage.

## Short Description

Solaris 9' Square Sidepost Umbrella (SOL-27S) by Shademaker

## Description

Modern elegance is redefined with the Solaris 9' Square Sidepost Umbrella (SOL-27S) by Shademaker. With its curved lines and soft edges, the Solaris impresses in both form and function. This designer umbrella's effortless crank lift system enables easy setup, while the infinite front to back tilt provides shade coverage all day long day. The Solaris sunshade comes in four finishes and is available in a variety of top quality, fade resistant fabrics. For commercial buyers who are looking to purchase multiple umbrellas, we have even more

fabric and finish options available upon request!

#### Includes

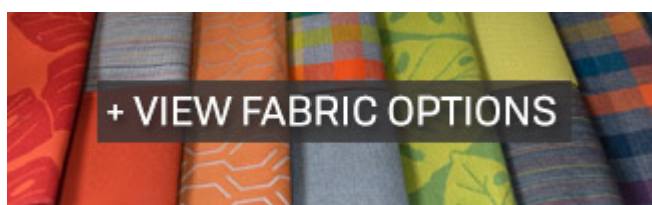
- One (1) Solaris 9' Square Sidepost Umbrella SOL-27S
- One (1) Protective Cover
- One (1) Mast Stem Cover
- Umbrella bases and mount kits sold separately

#### Dimensions

- Open Umbrella Width: 8' 10"
- Open Umbrella Height: 8' 6"
- Coverage: 77 sq. ft.
- Weight: 87 lbs.
- Mast Diameter: 2.68"
- Mast Wall Thickness: 0.12"
- Number of Ribs: 8
- Minimum Base Weight: 300 lbs.

#### Features

- Front to back tilt system enables quick, easy setup
- 360° rotation with 8 locking positions
- Commercial grade canopy fasteners adding durability and design
- Removable crank handle
- Powder coated aluminum frame is sleek, durable and corrosion resistant
- Available in Sunbrella, O'bravia, Outdura and Docril fabrics, which are distinctive, fade resistant and easy to clean
- Simply hose off to clean and store in protective cover away from elements to extend lifespan
- Compatible with both free standing bases and concrete/in-ground mounting kits



#### Warranty

The Shademaker warranty covers manufacturing defects, normal wear and tear is not included. With a little bit of care, your furniture will outlive the warranty by many years.

- Frame: 5 year warranty against manufacturing defects
- Fabrics: O'bravia (awning grade), Outdura, Glen Raven FIERIST and standard Sunbrella (furniture grade) fabrics have a 5 year fade warranty
- Awning Grade Sunbrella Fabrics: 10 year fade warranty
- Base, wheels and finish: 1 year limited warranty against manufacturing defects

#### Care and Maintenance

Frame: Simply hose off or wipe down your frame to clean it! Avoid using harsh cleaners, brushes, or power washers, which could damage the finish. Take extra care when placing your furniture in humid or coastal settings; accumulation of salts and other debris can cause damage to your frame.

Cushions & Outdoor Fabric: Regular cleaning with mild soap and water will help prevent the build-up of dirt,

which can generate mildew. Simply spot-treat stains with mild soap and water, rinse, and allow the fabric to air dry. Cushions will dry much faster when removed from the frames and placed on their sides or edges. For more information, please visit the fabric manufacturer's website.

Covers & Storage: When not in use, we recommend using a protective cover with your furniture. During harsh weather and extreme temperatures, we recommend storing the cushions in a shed or garage and covering the frames with protective covers. If you store the frames indoors during the winter, avoid storing them upside down, which can trap moisture.

About the Manufacturer

Shademaker is proud to introduce a fully modern and elevated redesign of their entire collection. Keeping their signature profiles and incorporating enhanced materials and timeless designs, they have crafted the next generation of Shademaker umbrellas. The architectural essence of Shademaker umbrellas began with a unified design, form, and structure. From this foundation, Shademaker elevates its offering of signature looks by introducing well-crafted styles with advanced functionality and durable materials. With exact attention to detail, Shademaker delivers the highest standards of quality, innovation, and unparalleled luxury. Every umbrella embodies true beauty and elegance, making Shademaker the finest shade solution.

Additional Information

SKU	SOL-27S
Brand	Shademaker
Ships Out Estimate	3 - 4 Weeks
Residential Warranty	Frame: 5 Years Awning Grade Fabric: 10 Years Standard Fabrics: 5 Years Base, Wheel, and Finish: 1 Year
Fabric	<a href="#">Performance Fabric Choices</a>

Solaris 9' Square Sidepost Umbrella  
(SOL-27S) by Shademaker

was  
**\$3,880.00** Special  
Price  
**\$2,619.00**

