



# PATIO PRODUCTIONS

Patio Productions San Diego

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## Product Images





CASTELLE™

HANDCRAFTED LUXURY DINING SETS  
Since 1988, in the Americas

**the CASTELLE DIFFERENCE**

- 1 Premium certified aluminum alloy extrusions
- 2 Reinforced tack welding for lasting durability
- 3 State-of-the-art foundry techniques ensure industry-leading quality cast aluminum products
- 4 Seamless 360 degree welds for invisible and resistant joints
- 5 Architectural grade powder coating applied during the finishing process for a durable, long lasting beauty
- 6 Hand applied custom finishes with UV resistant clear coating
- 7 Blown polyester silicone fibers fill the 100% acrylic cushion for ultimate comfort and durability
- 8 Hand sewn and tailored cushion fabrics ensure perfect detailing
- 9 Polyester fiber wraps dense urethane foam seat cushions for ultimate comfort and durability

Extra member  
CASTELLELUXURY.COM

Standard Finishes

Matte Black	Matte Gunmetal
Matte White	Rich Earth

Luxe Finishes

Jasmine	Platinum Tex	Polished White

Hand-Brushed Finishes

Brushed Oak (BO)	Brushed Pecan (BP)	Cast Iron (CI)
Dark Rum Gold (DG)	Restoration Ivory (RI)	Weathered Ash (WA)
Weathered Gray (WG)	Weathered Mahogany (MA)	Weathered Wood (BW)

Antique Finishes

Auburn	Black	Black Walnut
Dark Rum	Mahogany	

Cast Aluminum

Artisan (AR)	Forged (FF)
Reclaimed Wood (FA)	Sunburst (BU)

Live Edge Tops

Dark Rum with Driftwood	Weathered Wood with Walnut	Mahogany with Walnut
Cast Iron	Birch	Weathered Ash

## Short Description

### Park Place 6-Seat Sling Dining Set

## Description

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Take modern design to luxury limits with the Park Place 6-Seat Sling Dining Set by Castelle. The Park Place Collection defines luxury outdoor living through enhanced comfort and engineered precision. The elegance of clean lines, crisp angles, and tailored seating come together for a perfectly balanced seating experience. With a wide variety of top-of-the-line outdoor performance fabrics and hand-painted powder coat finishes to choose from, you can customize this set to perfection. Castelle only uses the best all weather frame materials and sling fabric, so you can enjoy all year without worrying about weather. If you can't find the fabric you're looking for, feel free to give our sales team a call at (888) 947-4449! This set can seat up to 6 people.

### Includes

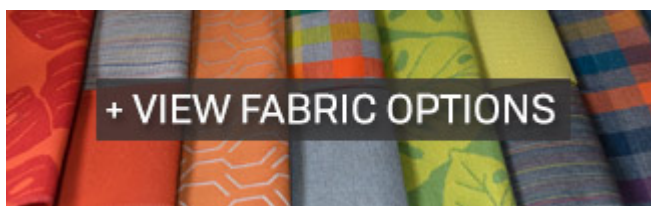
- Four (4) Park Place Sling Dining Arm Chairs 2275S
- Two (2) Park Place Sling Dining Swivel Rockers 2278S
- One (1) Altra 44" x 86" Rectangular Dining Table ARD84

### Dimensions

- Dining Arm Chair: W 26" x D 27.5" x H 37" (14 lbs.)
- Swivel Rocker: W 26" x D 27.5" x H 37" (24 lbs.)
- Dining Table: W 44" x D 86" x H 28.5" (152 lbs.)
- Seat Height: 17.5", Arm Height: 33"

### Features

- Aluminum frames are durable, low-maintenance, and rust-proof
- Optional cast aluminum table detailing is crafted by hand for a truly one-of-a-kind look
- Multi-stage powder-coat finish is baked on to lock in color and all-weather frame protection
- Standout performance fabric brands like Sunbrella, Outdura and Bliss are easy to clean and carry a 5 year fade warranty
- All outdoor fabrics and slings have been factory treated to resist stains and mildew
- Nylon feet glides protect your furniture and deck from getting scratched
- Made in Puerto Rico, USA
- This table does not come with an umbrella hole
- Frames come fully welded, so no assembly is needed
- Castelle brand requires all Castelle patio furniture deliveries to include White Glove delivery service. This service includes assembly, placement of the furniture on your patio, and removal of packaging. This elevated delivery service is beyond what is included in our "Free Shipping" and requires an additional charge which will be automatically calculated and applied during checkout. Please contact us with any questions or concerns regarding White Glove delivery and associated fees. Depending on the size and location of your order we may be able to waive these fees.



### Castelle Designer Details

Cast Aluminum Details: Casting is the process where melted metal is poured into molds to create distinctive shapes and designs. Castelle uses this handcrafted process to engineer the intricate aluminum detailing found on their frames. The delicate nature of the molds and hand-poured aspect of this process demands

expert craftsmanship, but it results in a one-of-a-kind creation.

## Warranty

Castelle's warranty covers manufacturing defects; normal wear and tear is not included. With a little bit of care, your furniture will outlive the warranty by many years.

- Frame: 15 Years Residential
- Finish: 5 Years Residential
- Sling: 2 Years Residential

## Care and Maintenance

**Frame Care:** Regular cleaning with a mild soap and water solution is recommended. Avoid using harsh cleaners, brushes or power washers, which could damage the finish. Regular maintenance of the furniture will extend its life and will keep it looking beautiful. For more information, please see the Care & Maintenance PDF.

**Sling Seating Surface Care:** Regular cleaning with mild soap and water using a sponge or soft brush is recommended. To remove mildew stains, treat stains with mild soap and water, rinse, and allow the fabric to air dry before using. For more information, please visit the fabric manufacturer's website.

**Covers & Storage:** To prolong the life of your furniture, we recommend using a protective cover. In areas with harsh winter climate, store the cushions inside of a garage or shed, and cover the frames to prevent damage.

## About the Manufacturer

For over 40 years, the Castelle name has stood for handcrafted luxury furnishings. Many skilled hands are involved in crafting some of the highest quality, most luxurious outdoor furniture on the market, which sets Castelle apart from the rest.

From our hands to your home, each Castelle product is handcrafted, one piece at a time, by the most skilled artisans in the industry. Our ability to hand-cast aluminum with a multi-stage powder coat finish into durable works of art will transform your outdoor living space for many seasons to come.

Whatever your design style, our goal is to provide outdoor furniture that is a personal reflection of you. Castelle offers the ability to customize collections to fit your outdoor furniture vision. With an array of top-quality finish, fabric, tabletop, and accessory options, you can create your own one-of-a-kind outdoor space. Beautiful enough to live indoors, tough enough to live outdoors, experience luxury and craftsmanship at its best with Castelle.

Additional Information

SKU	PARKPLACE-SET6
Brand	Castelle
Ships Out Estimate	6 - 7 Weeks
Residential Warranty	Frame: 15 Years Residential Finish: 5 Years Residential Sling: 2 Years Residential
Fabric	<a href="#">Outdoor Performance Sling Fabrics</a>

Park Place 6-Seat Sling Dining Set  
PARKPLACE-SET6 by Castelle

was  
\$15,971.00 Special  
Price  
\$11,978.25

