



# PATIO PRODUCTIONS

Patio Productions San Diego

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## Product Images

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## Short Description

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Avion 5 Piece Sofa Set - Black HL-AVN-BK-5SS by Harmonia Living

## Description

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An inspired blend of Midcentury Modernism and contemporary lines, the Avion 5 Piece Sofa Set - Black (HL-AVN-BK-5SS) by Harmonia Living brings artful design to your outdoor space. Sit back and relax with a collection that is both stylish and comfortable with its sleek silhouette and extra-spacious deep seating. Its fully-welded aluminum frames are treated with a powder-coated finish to ensure lasting performance across the seasons. The cushions are made in the USA with quick-drying, Dacron and UV-treated, marine-grade PremoBond thread to create a supportive, yet comfortable seat that is meant to last throughout the seasons. All cushions are constructed from Sunbrella, Outdura, and Revolution performance fabrics, which carry a 5-year fade warranty. Known for its Quick-Ship Program, Harmonia Living offers 9 popular Sunbrella fabric options which are fade resistant, easy to clean, and ready to ship within days of placing an order! The Portal Table offers a distinct profile, design-forward slats, and compact design will make a statement in living spaces of all shapes and sizes. Harmonia Living can be tailored to both Residential and Commercial settings and is committed to delivering exceptional furnishings to your outdoor space.

### Includes

- One (1) Avion Sofa HL-AVN-BK-S
- One (1) Avion Loveseat HL-AVN-BK-LS
- One (1) Avion Club Chair HL-AVN-BK-CC
- One (1) Portal Rectangular Coffee Table HL-PORT-BK-CT
- One (1) Portal Square End Table HL-PORT-BK-ET

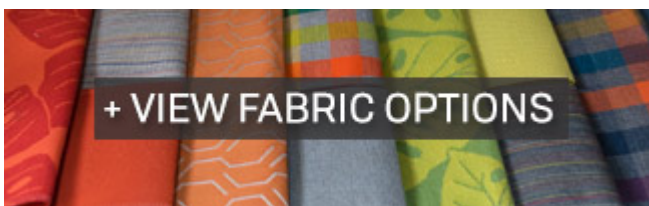
### Dimensions

- Avion Sofa: 84.25"W x 32"D x 33"H (76 lbs.)
  - Frame Height: 27
  - Seat Height (No Cushion): 12.25
  - Seat Height (With Cushion): 17.25
  - Back Height: 15.75
  - Arm Height: 26.75
- Avion Loveseat: 57.5"W x 32"D x 33"H (35 lbs.)
  - Frame Height: 27
  - Seat Height (No Cushion): 12.25
  - Seat Height (With Cushion): 17.25
  - Back Height: 15.75
  - Arm Height: 26.75
- Avion Club Chair: 30.75"W x 32"D x 33"H (34 lbs.)
  - Frame Height: 27
  - Seat Height (No Cushion): 12.25
  - Seat Height (With Cushion): 17.25
  - Back Height: 15.75
  - Arm Height: 26.75
- Portal Coffee Table: 45.25"W x 25.5"D x 15.75"H (23 lbs.)

- Frame Height: 15.75
- Portal End Table: 19.5"W x 19.5"D x 19.75"H (14 lbs.)
  - Frame Height: 19.75

## Features

- Durable, rust proof frames made from thick gauge aluminum with a high-quality powder coated finish that is appropriate for residential and commercial settings.
- Plastic leveling feet help to protect your patio and can be adjusted for uneven surfaces. They also help to keep the furniture protected from dirt or water that can accumulate on the patio.
- Cushions are made in America using American materials including Sunbrella, Outdura and Revolution performance fabrics which are easy to clean, are fade, stain, mildew resistant and carry a 5 year warranty.
- Machine washable cushion covers feature durable and frustration free YKK brand zippers for easy removal. Top and bottoms of our seat cushions are identical so they can be flipped if a stain gets on the cushion between machine washes.
- All cushions are sewn with PremoBond brand marine-grade UV treated thread made from high-quality mold, mildew, and rot resistant bonded polyester to ensure your cushions won't fall apart at the seams.
- Each seam is finished with overlock stitching for additional durability, reinforcement, weather proofing and to prevent the fraying of internal fabric edges during machine washing.
- American made CertiPUR-US® certified foam cushion inserts which are produced without harmful chemicals such as formaldehyde, ozone depleters, PBDEs, TDCPP or TCEP flame retardants and are free of mercury, lead, and other heavy metals to protect the planet as well as the health of you and your loved ones.
- Thick 4.5" foam seat cushion inserts plus additional layers of 1" of quick-drying Dacron on the top and bottom to help wick away moisture. This combination of layers creates the "Goldilocks" of cushions, firm enough to avoid bottoming out but soft enough for comfort.
- Back cushions are filled with 100% polyester fill fibers for a cloud-like back rest. The insert is sewn shut in a mesh encasing to keep the filling clean and easy to unstuff.
- Cushion ties are sewn to the back of each seat cushion to secure them in place to the frame.
- Chairs do not require assembly, table requires assembly



## Warranty

Harmonia Living's warranty covers manufacturing defects; normal wear and tear is not included. With a little bit of care, your furniture will outlive the warranty for many years.

- Aluminum Frame: Harmonia Living extends a 3-year residential / 1-year commercial warranty against defects in workmanship and materials that cause structural failure
- Finish: Harmonia Living extends a 1-year residential and commercial warranty against defects such as peeling, cracking, or extreme discoloration
- Cushion: Harmonia Living extends a 2-year residential / 1-year commercial warranty against defects in workmanship and other materials used in cushion production
- Fabric: Sunbrella®, Revolution and Outdura each carry a 5 year warranty. Please refer to the warranty of Sunbrella®, Revolution and Outdura fabrics as the manufacturer's warranty will apply.

Care and Maintenance

Frame: Simply hose off or wipe down your frame to clean it! Avoid using harsh cleaners, brushes, or power washers, which could damage the finish. Take extra care when placing your furniture in humid or coastal settings; accumulation of salts and other debris can cause damage to your frame.

Cushions & Outdoor Fabric: Regular cleaning with mild soap and water will help prevent the buildup of dirt, which can generate mildew. Simply spot-treat stains with mild soap and water, rinse, and allow the fabric to air dry. Cushions will dry much faster when removed from the frames and placed on their sides or edges. For more information, please visit the fabric manufacturer's website.

Covers & Storage: When not in use, we recommend using a protective cover with your furniture. During harsh weather and extreme temperatures, we recommend storing the cushions in a shed or garage and covering the frames with protective covers. If you store the frames indoors during the winter, avoid storing them upside down, which can trap moisture.

About the Manufacturer

Harmonia Living - an integration of beauty, function and durability. For over 15 years, Harmonia Living has strived to represent versatility and unparalleled value in every collection it designs and manufactures. Originally conceived from a vision to integrate elegant, high-end styles with approachable prices, Harmonia Living has grown from a small company based in San Diego, California to one that services the contiguous United States. Harmonia Living is committed to delivering outstanding service and exceptional indoor and outdoor furnishings to bring people together.

Additional Information

SKU	HL-AVN-BK-5SS
Brand	Harmonia Living
Ships Out Estimate	Quick Ship: 3 - 5 Business Days Stocked Cushion Fabric: 2 - 3 Weeks
Residential Warranty	Aluminum Frame 3 Years Finish: 1 Year Cushion: 2 Years Fabric: 5 Years
Fabric	<b>Performance Fabric Choices</b>

Avion 5 Piece Sofa Set - Black HL-AVN-BK-5SS by Harmonia Living

was  
\$6,845.00 Special  
Price  
\$4,699.00

