406395 Hardware Pack 37xxx Tables

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	000967	Washer, AL 0.687ODx0.265IDx0.051	8
2	002056	Nut Lock W/Nylon Insert 1/4-20	8
3	406395INST	Instruciton Sheet - 406395 Hardware	1
4	007120	Capscrew SS 1/4-20x1.5"HxHd	8

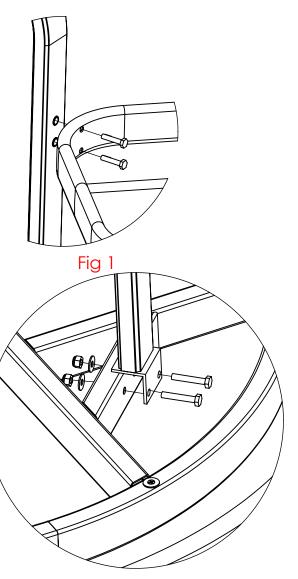


Table Assembly:

- 1. Place top on a protected surface upside down.
- 2. Using provided hardware, assemble the legs to the center support. You may have extra hardware depending on the table purchased. Fig 1 Do not tighten completely.
- 3. Again using provided hardware, assemble the base assembly to top support as shown in fig2.
- 4. All bolts can now be tightened.

406395 Hardware Pack 31xxx Tables

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	000967	Washer, AL 0.6870Dx0.265lDx0.051	8
2	002056	Nut Lock W/Nylon Insert 1/4-20	8
3	406395INST	Instruciton Sheet - 406395 Hardware	1
4	007120	Capscrew SS 1/4-20x1.5"HxHd	8

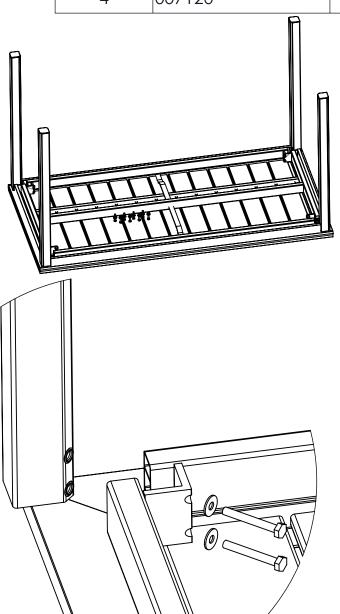


Table Assembly:

- 1. Do not push the leg tightly to the frame or gusset; leave a space to maneuver the leg and bolts.
- 2. The leg must be slightly tipped inward towards the table as you will not be able to start the bolts into the rivserts.
- 3. Start both bolts first then continue tightening the bolts until slightly snug.
- 4. Then completely tighten the lower bolt (top leg bolt) to pull the leg into position, helping the leg into position with your hand.
- 5. Finally, finish tightening top bolt.
- Remember the table is upside down so the top leg bolt is the lower bolt on assembly of the items.
- If this pattern is not followed, the leg will either be tipped, or the rivserts will strip out.