## **DEX Seating**

(140 Armless)

(141 Left Arm)

(142 Right Arm)

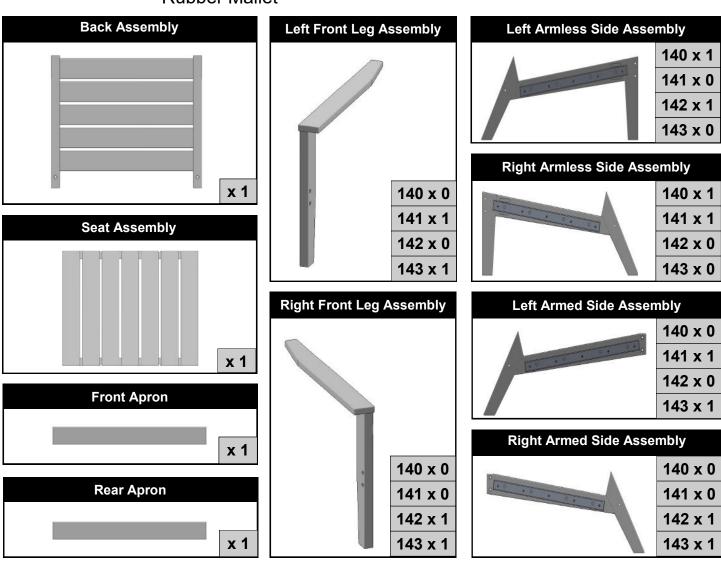
(143 Club Chair)



### **ASSEMBLY INSTRUCTIONS**

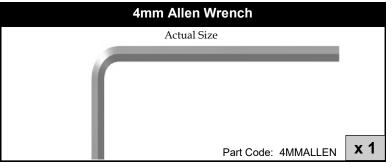
PLEASE READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.
Carefully remove contents from box. Make sure that all parts and hardware are included using the Parts List below.

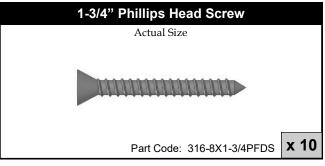
**Tools Required:** 4mm Allen Wrench (included); #2 Phillips Head Screwdriver; Rubber Mallet

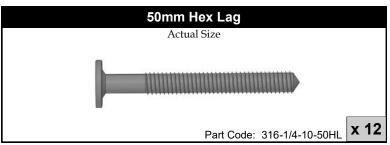


WARRANTY QUESTIONS OR COMMENTS PLEASE CALL TOLL FREE AT 1-800-809-3114

#### Parts List Continued:







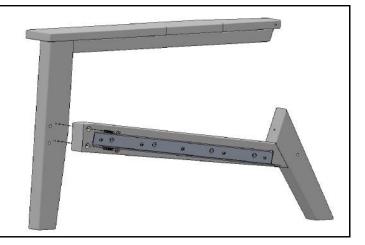




2

### ATTACH SIDE TO FRONT LEG ASSEMBLY (ARMED VERSIONS ONLY)

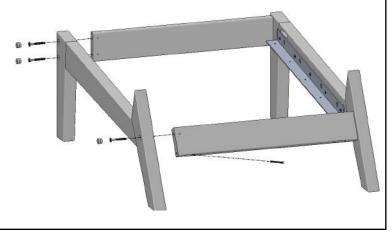
Align Front Leg Assembly with corresponding Side Assembly as shown. Secure using (2) 50mm Hex Lags thru counter-bores in Side Assembly into pilot holes in Front Leg.



3

### ATTACH APRONS TO SIDE ASSEMBLIES

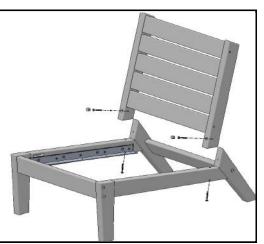
Align Front and Rear Apron (Rear Apron has pocket for screw) as shown. Secure using (6) 50mm Hex Lags thru counter-bored holes in Legs into pilot holes in Aprons. Secure Rear Apron using (2) 1-3/4" Phillips Head Screws thru pockets into Rear Legs. Plug Holes with 5/8" taps®.





#### ATTACH BACK ASSEMBLY

Align Back Assembly as shown. Secure using (4) 50mm Hex Lags thru counter-bored holes in Side Aprons thru pilot holes in Back. And thru counter-bores in Back Assembly into pilot holes in Rear Legs. Plug Holes in Back with 5/8" taps®.



5

#### ATTACH SEAT ASSEMBLY

Secure Seat Assembly using (8) 1-3/4" Phillips Head Screws thru counter-bores in Seat into Pilot holes in Side Assembly. Then use (10) 3/4" Pan Head Screws thru Aluminum into bottom of Seat Support.



6

# ATTACH ARMS TO BACK (ARMED VERSIONS ONLY)

Attach rear of Arm to Back Assembly using (1 per Arm) 50mm Hex Lag thru counterbore hole in rear of Back Assembly into pilot hole in rear of Arm. Plug hole with 5/8" tap®.

